

Serial No. 10/826,997  
Attorney Docket No. 300306-40016C1  
Amendment

AMENDMENTS TO THE CLAIMS:

This listing of the pending claims will replace all prior versions and listings of claims in this application:

1-11. (Withdrawn).

12. (Currently Amended) A method ~~of~~ for forming a magnetized article comprising the steps of:  
providing a substrate having an aperture therein and a flap pivotally attached thereto; and  
securing ~~at least one~~ a first portion of ferrite material ~~on at least some portion of the~~  
~~substrate to said substrate generally adjacent said aperture, wherein said first portion of ferrite~~  
material includes at least about 10 poles per inch; and  
securing a second portion of ferrite material to said flap, wherein said second portion of  
ferrite material includes at least about 10 poles per inch,  
wherein said poles are generally parallel to a fold axis of said flap.

13. (Currently Amended) The method of claim 12 wherein said ferrite material is a non-polarized ~~gaskets~~ gasket.

14. (Previously Presented) The method of claim 12 wherein said ferrite material comprises an ink with at least some metallic particles.

15. (Currently Amended) The method of claim ~~14~~ 12 wherein said ferrite material comprises iron.

16. (Previously Presented) The method of claim 12 wherein a magnetic field is generated in said ferrite material after it is secured to said substrate.

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17. (Previously Presented) The method of claim 12 wherein a magnetic field is generated in said ferrite material before it is secured to said substrate.

18. (Previously Presented) The method of claim 12 wherein a magnetically receptive material is secured to at least some portion of said substrate.

19. (Currently Amended) The method of claim ~~18~~ 12 wherein said substrate is formed into a container.

20. (Currently Amended) The method of claim ~~13~~ 12 wherein said ferrite material is secured to said substrate by adhesive means.

21. (Currently Amended) The method of claim ~~14~~ 12 wherein said ferrite ~~materials are~~ material is secured to said substrate by a printing means.

22. (Canceled).

23. (New) A method for forming a magnetized article comprising the steps of:

providing a substrate having an aperture therein and a flap pivotally attached thereto;  
securing a first portion of ferrite material to said substrate generally adjacent said aperture, wherein said first portion of ferrite material includes at least about 10 poles per inch;  
and

securing a second portion of ferrite material to said flap, wherein said second portion of ferrite material includes at least about 10 poles per inch,

wherein said poles are generally perpendicular to a fold axis of said flap.

24. (New) A method for forming a magnetized article comprising the steps of:

providing a paperboard substrate having an aperture therein and a paperboard flap pivotally attached thereto;

securing a first portion of sheet-type magnet to said substrate generally adjacent said aperture, wherein said first portion of sheet-type magnet includes about 10 to about 50 poles per inch; and

securing a second portion of sheet-type magnet to said flap, wherein said second portion of sheet-type magnet includes about 10 to about 50 poles per inch.

25. (New) The method of claim 24 wherein said poles are generally perpendicular to a fold axis of said paperboard flap.

26. (New) The method of claim 24 wherein said poles are generally parallel to a fold axis of said paperboard flap.